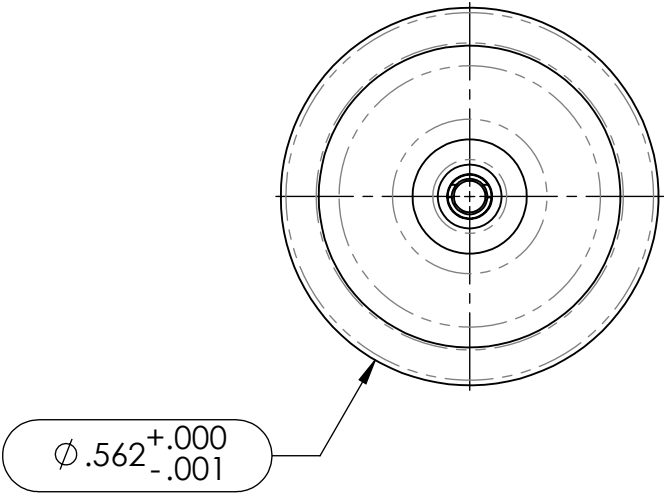


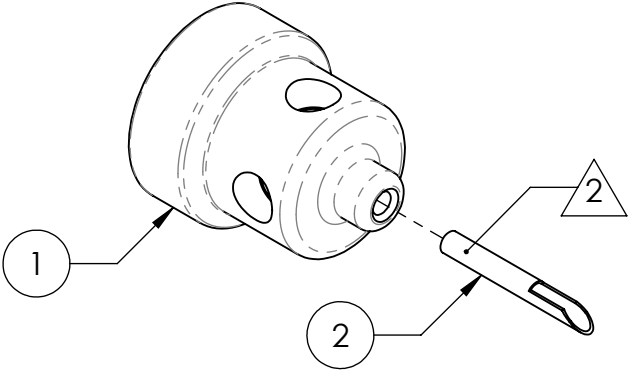
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NOTES:

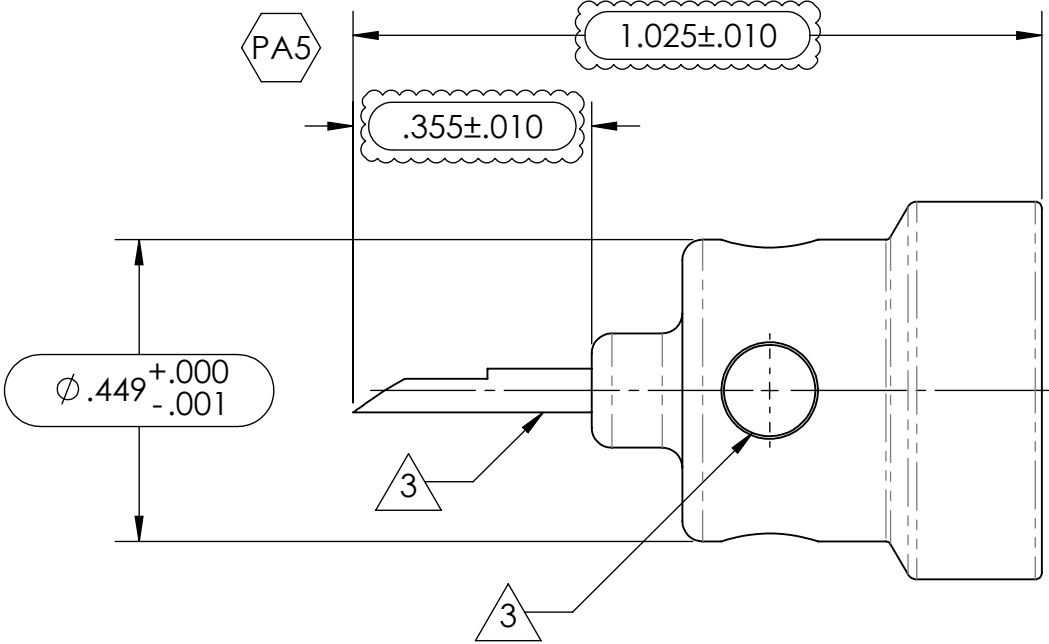
1. IDENTIFY IAW MPP-120
2. APPLY ITW DEVCON 14200 SERIES EPOXY (OR SIMILAR) TO MATING SURFACES OF BAYONET F/N 2 AND BAYONET BODY F/N 1
3. ROTATIONAL ALIGNMENT OF BAYONET F/N 2 AND BAYONET BODY F/N 1 IS ARBITRARY; ACTUAL POSITION MAY VARY
4. UNLESS OTHERWISE NOTED DEBURR AND BREAK ALL SHARP EDGES
5. SHARPEN BAYONET TIP FOLLOWING ELLIPTICAL EDGE
6. MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582
7. MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582 OR 304 SS IAW ASTM A908
8. FINISH $\sqrt{125}$ MAXIMUM UNLESS OTHERWISE SPECIFIED



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITAL RELEASE	04-24-14	P. BRAVO
A	INCORPORATED ECN 05186	10-22-15	P. BRAVO







650.7201

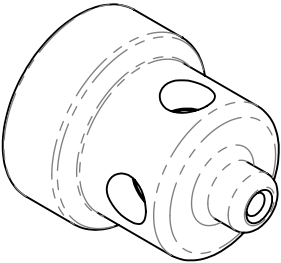


D

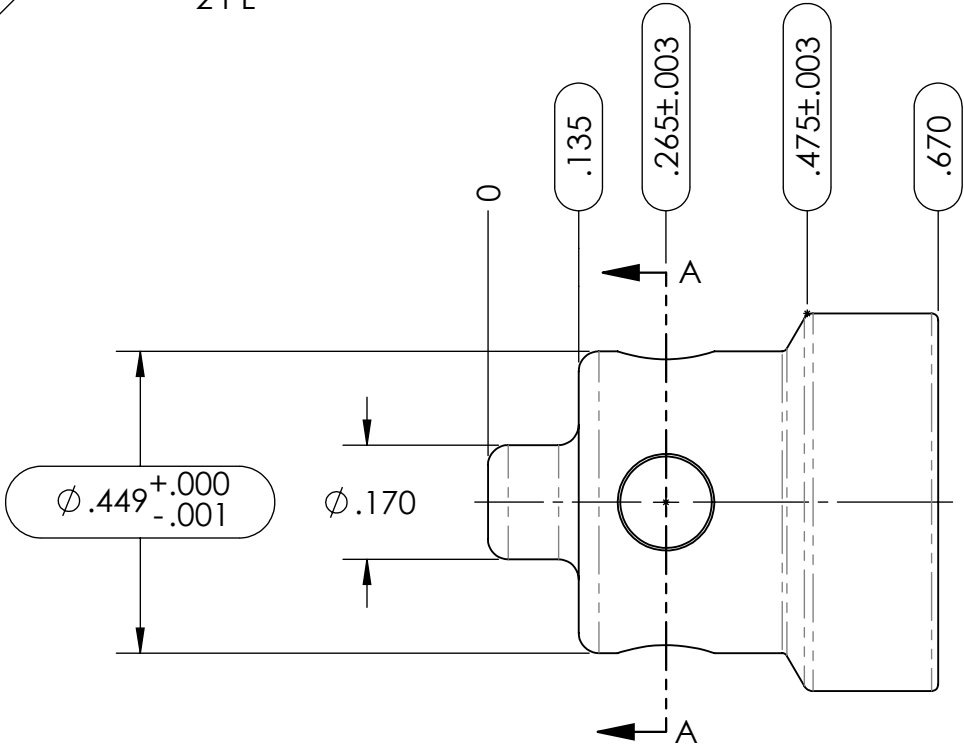
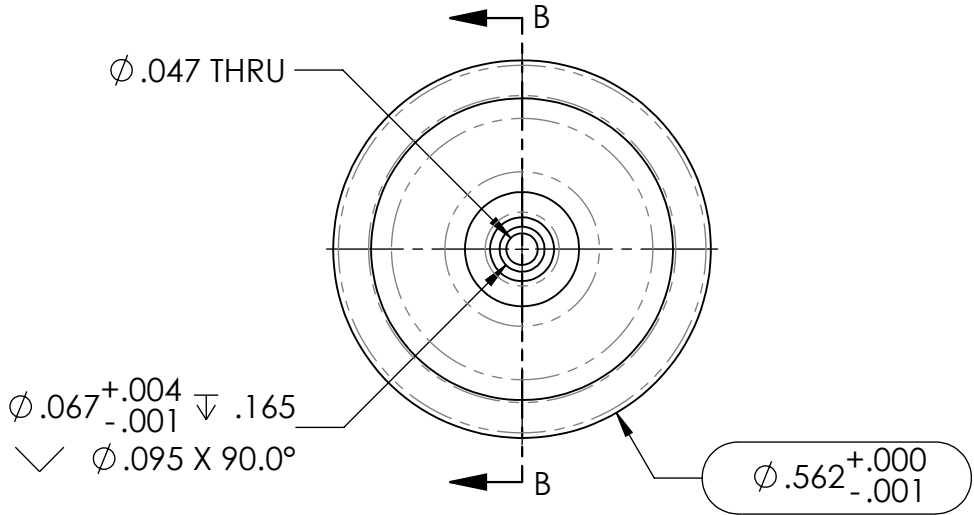
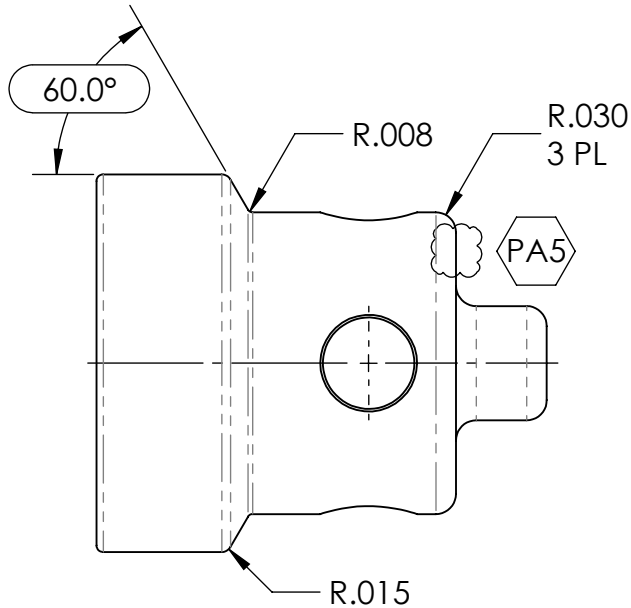
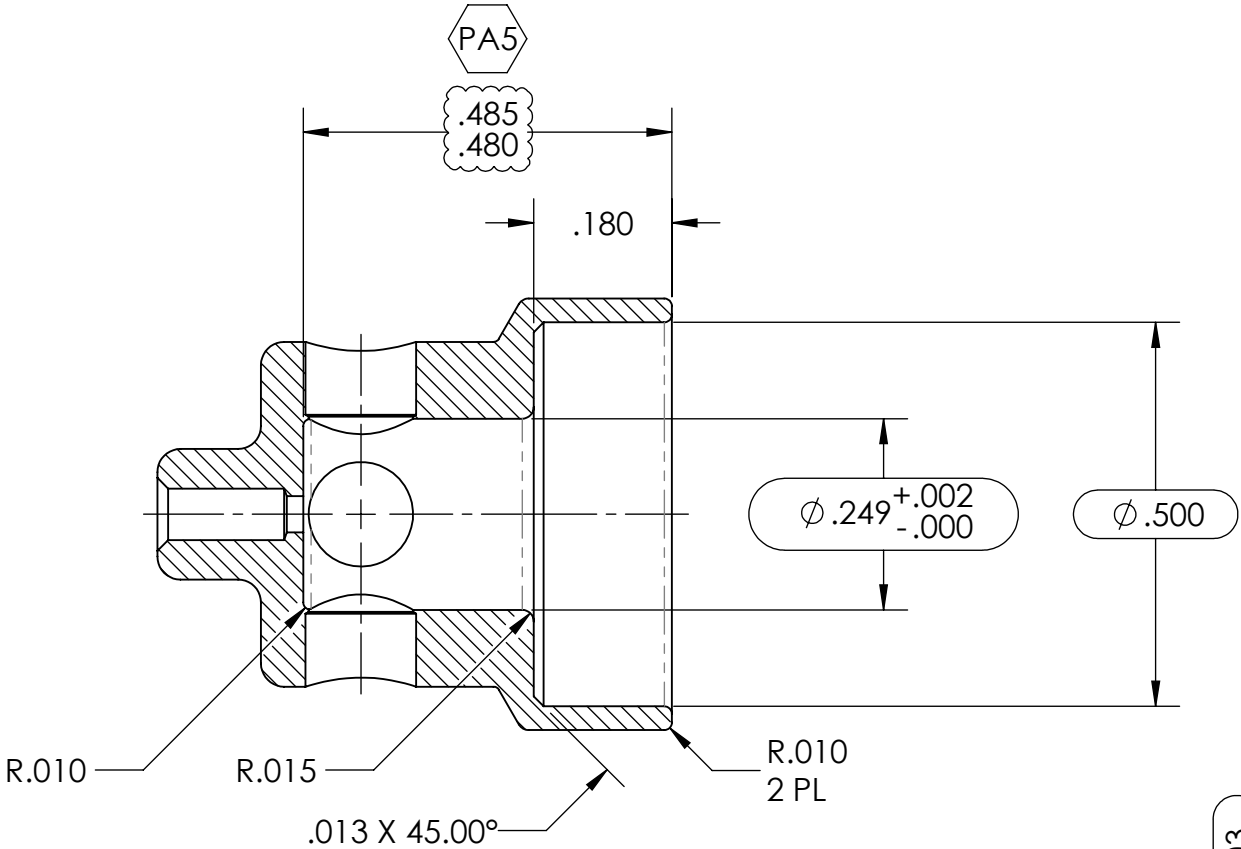
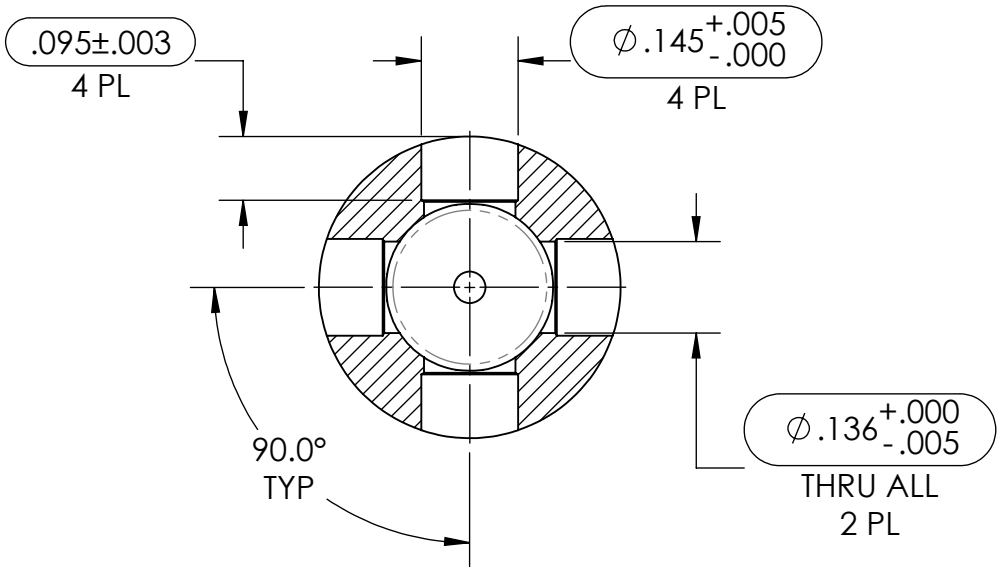
PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PA1-PA4	REFER TO PREVIOUS REVISIONS	-	T. CROSS	MDI	NEXT ORDER	K. TAILOR
B6-1 A5-2 C2-2	PA5	DIMENSION WAS 1.038 \pm .010 IS 1.025 \pm .010 DIMENSION WAS .368 \pm .010 IS .355 \pm .010 DIMENSION WAS .490-.495 IS .480-.485 REMOVED GROOVE FOR ROUND BAR DURING ASSEMBLY	03-19-21	J. GARDINER	MDI	NEXT ORDER	K. TAILOR

1	2	650.7211	BAYONET		
1	1	650.7210	BAYONET BODY		
X		650.7201	BAYONET ASSEMBLY		
.7201	F/N	P/N	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST				
NEXT ASSY (\$)	ORIGINAL DATE (MO-DA-YR) 04-24-14		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 BAYONET ASSEMBLY		
650.5300	DRAWN BY N. CAP	CHECKER P. BRAVO			
	DRAWING APPROVAL P. BRAVO 04-24-14				
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B CAGE CODE 07MZ6 DWG. NO. 650.7200 REV. PA5		
			SCALE NONE SHEET 1 OF 3		

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650.7210



ORIGINAL DATE (MO-DA-YR) 04-24-14
DRAWN BY N. CAP CHECKER P. BRAVO
DRAWING APPROVAL P. BRAVO 04-24-14
CONTRACT No.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS $\pm .01$
3 PLACE DECIMALS $\pm .005$
ANGLES $\pm .5^\circ$

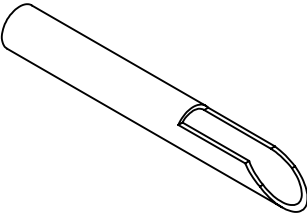
DART AEROSPACE
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300

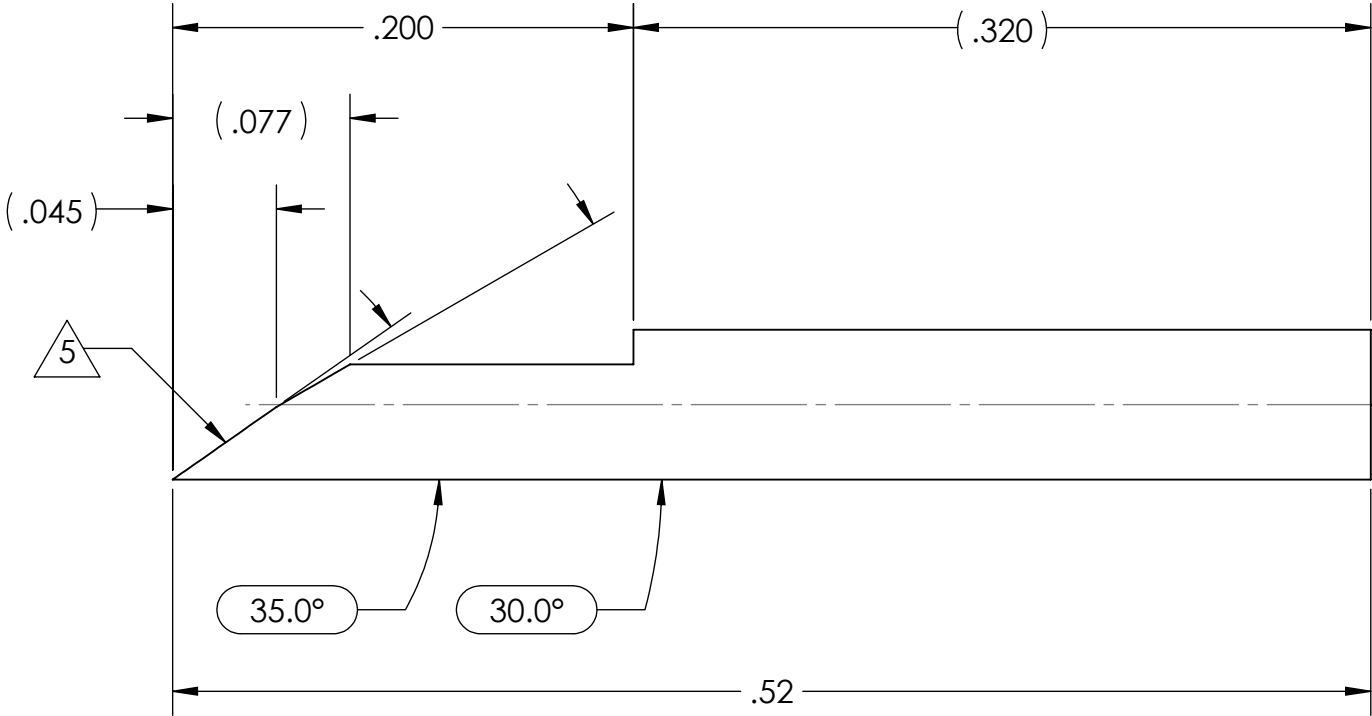
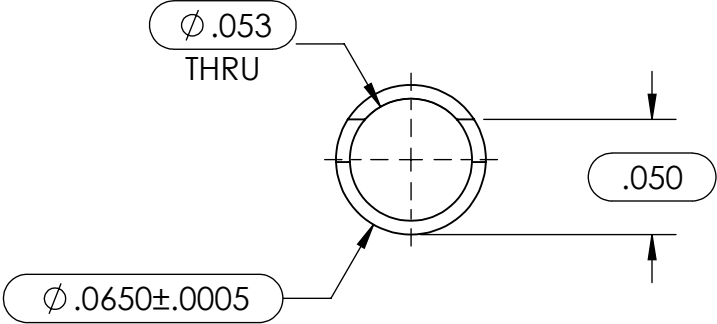
BAYONET ASSEMBLY


SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	650.7200	PA5
SCALE NONE		SHEET 2 OF 3	

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650.7211



ORIGINAL DATE (MO-DA-YR) 04-24-14		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY N. CAP	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 04-24-14			
CONTRACT No.		BAYONET ASSEMBLY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV. PA5
		CAGE CODE 07M26	DWG. NO. 650.7200
		SCALE NONE SHEET 3 OF 3	